

View Online at <https://aerobasegroup.com/nsn/5315-00-108-9925>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.205 inches

Shank Length:

0.312 inches

Shoulder Diameter:

Between 0.485 inches and 0.495 inches

Shank Diameter:

0.250 inches

Overall Length:

1.562 inches

Internal Drive Style:

Slot

First End Taper Length:

0.030 inches

Second End Taper Length:

0.500 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

35.0 rockwell c and 39.0 rockwell c

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

15.0 degrees

Material:

Steel comp 4130 or steel comp 4140

Material Specification:

Mil-s-6758 military specification 1st material response or mil-s-5626 military specification 2nd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.