

View Online at <https://aerobasegroup.com/nsn/5315-00-108-9925>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.205 inches

**Shank Length:**

0.312 inches

**Shoulder Diameter:**

Between 0.485 inches and 0.495 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

1.562 inches

**Internal Drive Style:**

Slot

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.500 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

35.0 rockwell c and 39.0 rockwell c

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

15.0 degrees

**Material:**

Steel comp 4130 or steel comp 4140

**Material Specification:**

Mil-s-6758 military specification 1st material response or mil-s-5626 military specification 2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-s-6758 spec.