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First End Style:

Chamfered

Shank Length:

Between 0.300 inches and 0.390 inches

Shoulder Diameter:

Between 0.370 inches and 0.395 inches

Shank Diameter:

Between 0.3418 inches and 0.3423 inches

Overall Length:

Between 0.865 inches and 0.880 inches

Undercut Diameter:

Between 0.326 inches and 0.336 inches

Undercut Width:

Between 0.035 inches and 0.055 inches

Second Undercut Width:

Between 0.465 inches and 0.555 inches

Second Undercut Diameter:

Between 0.326 inches and 0.336 inches

First End Taper Length:

Between 0.010 inches and 0.025 inches

Second End Relationship With First End:

Identical

Hardness Rating:

46.0 rockwell c and 50.0 rockwell c

Second Shank Diameter:

Between 0.3418 inches and 0.3423 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches large shank

Second Shank Length:

Between 0.465 inches and 0.555 inches

Material:

Steel comp 420

Material Specification:

Ams 5621 assn standard single material response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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