

View Online at <https://aerobasegroup.com/nsn/5315-00-116-1801>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.300 inches and 0.390 inches

**Shoulder Diameter:**

Between 0.370 inches and 0.395 inches

**Shank Diameter:**

Between 0.3418 inches and 0.3423 inches

**Overall Length:**

Between 0.865 inches and 0.880 inches

**Undercut Diameter:**

Between 0.326 inches and 0.336 inches

**Undercut Width:**

Between 0.035 inches and 0.055 inches

**Second Undercut Width:**

Between 0.465 inches and 0.555 inches

**Second Undercut Diameter:**

Between 0.326 inches and 0.336 inches

**First End Taper Length:**

Between 0.010 inches and 0.025 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

46.0 rockwell c and 50.0 rockwell c

**Second Shank Diameter:**

Between 0.3418 inches and 0.3423 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches large shank

**Second Shank Length:**

Between 0.465 inches and 0.555 inches

**Material:**

Steel comp 420

**Material Specification:**

Ams 5621 assn standard single material response

**Style Designator:**

Undercut

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0