

View Online at <https://aerobasegroup.com/nsn/5315-00-118-0635>

**First End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.234 inches

**Shoulder Width Across Flats:**

0.1873 inches

**Overall Length:**

1.4060 inches

**First Step Diameter:**

0.3750 inches

**First Step Length:**

0.062 inches

**Second Step Diameter:**

0.1873 inches

**Second Step Length:**

0.078 inches

**Third Step Diameter:**

0.175 inches

**Third Step Length:**

0.296 inches

**First End Taper Length:**

0.031 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.320 inches

**First End Location:**

Unthreaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.0 microinches

**Special Features:**

Rooved from first step end to head end, 3; first, second and third undercut width 0.031 in. W, 0.175 in. Diameter

**Material:**

Aluminum alloy

**Material Specification:**

Qq-a-268, alloy 2024, t4 federal specification single material response

**Surface Treatment:**

Chromate

**Surface Treatment Specification:**

Mil-c-5541, type 1 military specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-c-5541 spec.