

View Online at <https://aerobasegroup.com/nsn/5315-00-119-2442>

First End Style:

Chamfered

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.094 inches and 0.097 inches

Distance From Centerline Of Hole To End Of Pin:

0.160 inches

Pinlength:

1.290 inches

Pindiameter:

Between 0.6230 inches and 0.6240 inches

First End Taper Length:

Between 0.015 inches and 0.045 inches

Second End Relationship With First End:

Identical

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

125.0 microinches

Special Features:

Dia hole 2 places countersink 45 degrees by 0.140 diameter at apex ellipse permissible

Material:

Steel comp 303

Material Specification:

Qq-s-764, cond a federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

999-100, 01359 mfr ref single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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