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First End Style:

Chamfered

Second End Style:

Round

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.490 inches and 0.510 inches

Shank Length:

Between 0.490 inches and 0.510 inches

Shoulder Diameter:

Between 0.219 inches and 0.281 inches

Shank Diameter:

Between 0.146 inches and 0.166 inches

Overall Length:

Between 1.177 inches and 1.197 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.060 inches and 0.080 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.062 inches and 0.125 inches

First End Taper Length:

0.031 inches

Second End Taper Length:

0.031 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.1846 inches and 0.190 inches

First End Location:

Short shank end

First End Taper Angle:

44.5 degrees

Second End Taper Angle:

45.0 degrees

Second End Outer Radius:

Between 0.005 inches and 0.025 inches

Second Shank Length:

Between 0.615 inches and 0.635 inches

Material:

Steel comp 4130

Material Specification:

Mil-s-6758 military specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.