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**First End Style:**

Chamfered

**Shank Length:**

Between 0.100 inches and 0.140 inches

**Shoulder Diameter:**

Between 0.1277 inches and 0.1282 inches

**Shank Diameter:**

Between 0.1247 inches and 0.1252 inches

**Overall Length:**

Between 0.255 inches and 0.275 inches

**First End Taper Length:**

Between 0.010 inches and 0.030 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

63.0 microinches

**Material:**

Nickel alloy

**Material Specification:**

Ams 5709 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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