

View Online at <https://aerobasegroup.com/nsn/5315-00-133-1096>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.231 inches and 0.250 inches

Second Hole Diameter:

Between 0.231 inches and 0.250 inches

Distance From Centerline Of Hole To End Of Pin:

0.625 inches

Center To Center Distance Between Holes:

Between 5.062 inches and 5.067 inches

Pinlength:

6.310 inches

Pindiameter:

Between 0.4978 inches and 0.4988 inches

First End Taper Length:

0.030 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

88.3 rockwell superficial 15-n and 91.4 rockwell superficial 15-n

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches outside diameter

Special Features:

45 degrees angle between c/l of holes

Material:

Steel comp 1015 or steel comp 1025

Material Specification:

Qq-s-630 federal specification all material responses

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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