# NSN 5315-00-138-4711

Headless Shoulder Pin - Page 1 of 2



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First End Style:

Chamfered

First Step Diameter:

1.500 inches

# First Step Length:

4.500 inches

## Second Step Diameter:

1.120 inches

#### Second Step Length:

1.750 inches

#### Third Step Diameter:

1.000 inches

#### Third Step Length:

2.750 inches

## Hole Arrangement Style:

# Both end drilled

#### First Hole Diameter:

0.219 inches

#### Second Hole Diameter:

0.219 inches

# Distance From Centerline Of Hole To End Of Pin:

0.380 inches

## **Center To Center Distance Between Holes:**

0.620 inches

## First End Taper Length:

0.120 inches

## Second End Relationship With First End:

Identical

## First End Location:

Both ends

## First End Taper Angle:

45.0 degrees

Material:

Steel comp 1040

## Material Specification:

Qq-s-633 federal specification single material response

## Surface Treatment:

Cadmium

## Surface Treatment Specification:

Qq-p-416, type 1, cl b federal specification single treatment response

#### Style Designator:

Shoulder

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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