

View Online at <https://aerobasegroup.com/nsn/5315-00-143-6132>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.320 inches

**Shank Length:**

0.250 inches

**Shoulder Width Across Flats:**

0.438 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

0.800 inches

**First End Taper Length:**

0.036 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.250 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

0.250 inches

**Material:**

Steel comp 303s and steel comp 303se

**Material Specification:**

Qq-s-764 federal specification all material responses

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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