

View Online at <https://aerobasegroup.com/nsn/5315-00-144-6296>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Pinlength:**

Between 0.990 inches and 1.010 inches

**Pindiameter:**

Between 0.1876 inches and 0.1878 inches

**First End Taper Length:**

Between 0.015 inches and 0.047 inches

**Second End Taper Length:**

0.160 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Not identical

**Shear Strength:**

5900 double pounds per square inch

**First End Taper Angle:**

Between 20.0 degrees and 30.0 degrees

**Surface Finish:**

16.0 microinches outside diameter

**Second End Taper Angle:**

Between 4.0 degrees and 12.0 degrees

**Material:**

Steel comp 1018

**Material Specification:**

Qq-s-634 federal specification all material responses

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

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