NSN 5315-00-145-1680

Headless Shoulder Pin - Page 1 of 2



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irst End Style:
hamfered
econd End Style:
quare
hank Length:
etween 0.604 inches and 0.644 inches
houlder Diameter:
.750 inches
hank Diameter:
etween 0.498 inches and 0.502 inches
verall Length:
.880 inches
ole Arrangement Style:
oth end drilled
irst Hole Diameter:
etween 0.188 inches and 0.192 inches
econd Hole Diameter:
etween 0.188 inches and 0.192 inches
istance From Centerline Of Hole To End Of Pin:
etween 0.300 inches and 0.330 inches
enter To Center Distance Between Holes:
.880 inches
irst End Taper Length:
.060 inches
econd End Relationship With First End:
ot identical
irst End Location:
hank end
irst End Taper Angle:
5.0 degrees
pecial Features:
one hole located in shoulder 0.505 in. Diameter by 1.120 in. Deep
laterial:
teel
urface Treatment:
admium or zinc
urface Treatment Specification:
q-p-416, type 2, cl 2 federal specification 1st treatment response and qq-s-35, type 2, cl 2 federal specification 2nd treatment response
tyle Designator:
houlder
helf Life:
/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

