

View Online at <https://aerobasegroup.com/nsn/5315-00-147-3181>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

Between 0.235 inches and 0.265 inches

Shoulder Diameter:

Between 0.193 inches and 0.203 inches

Shank Diameter:

Between 0.091 inches and 0.093 inches

Overall Length:

Between 0.632 inches and 0.702 inches

First End Taper Length:

0.031 inches

Second End Taper Length:

0.031 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

89.0 rockwell superficial 15-n and 91.0 rockwell superficial 15-n

Second Shank Diameter:

Between 0.1253 inches and 0.1255 inches

First End Location:

Large end

First End Taper Angle:

Between 55.0 degrees and 65.0 degrees

Surface Finish:

64.000 microinches both ends

Second End Taper Angle:

Between 55.0 degrees and 65.0 degrees

Second Shank Length:

Between 0.235 inches and 0.265 inches

Special Features:

Casehardend 0.006 in. Min 0.015 in, max both ends

Material:

Steel comp 8620 or steel comp 4615 or steel comp 8617

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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