

View Online at <https://aerobasegroup.com/nsn/5315-00-147-3181>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 0.235 inches and 0.265 inches

**Shoulder Diameter:**

Between 0.193 inches and 0.203 inches

**Shank Diameter:**

Between 0.091 inches and 0.093 inches

**Overall Length:**

Between 0.632 inches and 0.702 inches

**First End Taper Length:**

0.031 inches

**Second End Taper Length:**

0.031 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

89.0 rockwell superficial 15-n and 91.0 rockwell superficial 15-n

**Second Shank Diameter:**

Between 0.1253 inches and 0.1255 inches

**First End Location:**

Large end

**First End Taper Angle:**

Between 55.0 degrees and 65.0 degrees

**Surface Finish:**

64.000 microinches both ends

**Second End Taper Angle:**

Between 55.0 degrees and 65.0 degrees

**Second Shank Length:**

Between 0.235 inches and 0.265 inches

**Special Features:**

Casehardend 0.006 in. Min 0.015 in, max both ends

**Material:**

Steel comp 8620 or steel comp 4615 or steel comp 8617

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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