

View Online at <https://aerobasegroup.com/nsn/5315-00-148-1212>

First End Style:

Chamfered

Shank Length:

Between 0.090 inches and 0.100 inches

Shoulder Diameter:

Between 0.1550 inches and 0.1555 inches

Shank Diameter:

Between 0.0930 inches and 0.0935 inches

Overall Length:

Between 0.450 inches and 0.480 inches

First End Taper Length:

Between 0.005 inches and 0.015 inches

Second End Relationship With First End:

Identical

Second Shank Diameter:

Between 0.0930 inches and 0.0935 inches

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

32.0 microinches shank end

Second Shank Length:

Between 0.090 inches and 0.100 inches

Material:

Steel comp 440c

Material Specification:

Ams5630 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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