

View Online at <https://aerobasegroup.com/nsn/5315-00-151-9191>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.645 inches and 0.685 inches

**Shank Diameter:**

Between 0.183 inches and 0.193 inches

**Overall Length:**

2.320 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.070 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.080 inches and 0.100 inches

**First End Taper Length:**

0.020 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

19.0 rockwell c and 25.0 rockwell c

**Second Shank Diameter:**

Between 0.1875 inches and 0.188 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

45.0 degrees

**Second Shank Length:**

Between 0.650 inches and 0.660 inches

**Material:**

Steel comp 410

**Material Specification:**

Ams 5613 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Ams 2406 assn standard single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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