

View Online at <https://aerobasegroup.com/nsn/5315-00-158-4451>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.265 inches and 0.297 inches

Shank Length:

Between 0.265 inches and 0.297 inches

Shoulder Diameter:

Between 0.3739 inches and 0.3744 inches

Shank Diameter:

0.250 inches

Overall Length:

Between 1.783 inches and 1.815 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.083 inches and 0.145 inches

First End Taper Length:

0.031 inches

Second End Taper Length:

Between 0.053 inches and 0.063 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Criticality Code Justification:

Aavh

Surface Finish:

125.000 microinches

Second End Taper Angle:

10.0 degrees

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0