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**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.089 inches and 0.095 inches

**Second Hole Diameter:**

Between 0.089 inches and 0.095 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.175 inches

**Center To Center Distance Between Holes:**

Between 2.082 inches and 2.092 inches

**Pinlength:**

Between 2.432 inches and 2.442 inches

**Pindiameter:**

Between 0.2155 inches and 0.2165 inches

**First End Taper Length:**

0.100 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Es-f59-2 fscm 92003 mfr ref single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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