

View Online at <https://aerobasegroup.com/nsn/5315-00-163-2683>

**Head Style:**

Pan no. 2 (r1 not required in item description)

**Chamfer Length:**

Between 0.020 inches and 0.040 inches

**Diameter:**

Between 0.1869 inches and 0.1874 inches

**Under Head Length:**

Between 0.573 inches and 0.583 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.070 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.060 inches and 0.090 inches

**Hardness Rating:**

45.0 rockwell c and 50.0 rockwell c

**Pin Chamfer Angle:**

Between 15.0 degrees and 25.0 degrees

**Pin Head Diameter:**

Between 0.307 inches and 0.317 inches

**Surface Finish:**

32.0 microinches shank end

**Height:**

Between 0.025 inches and 0.045 inches

**Material:**

Steel comp 615

**Material Specification:**

Ams 5616 assn standard single material response

**Style Designator:**

Straight

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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