

View Online at <https://aerobasegroup.com/nsn/5315-00-164-5663>

**First End Style:**

Chamfered

**Head Style:**

Flat

**Diameter:**

Between 0.0782 inches and 0.0784 inches

**Effective Length:**

Between 0.3213 inches and 0.3303 inches

**Undercut Diameter:**

Between 0.072 inches and 0.078 inches

**Under Head Length:**

0.390 inches

**Undercut Width:**

0.030 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.0315 inches and 0.0335 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.044 inches and 0.052 inches

**First End Taper Length:**

0.020 inches

**Grip Length:**

0.342 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

0.156 inches

**Surface Finish:**

32.0 microinches outside diameter

**Height:**

0.048 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Sp-151 fscm 66503 mfr ref single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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