

View Online at <https://aerobasegroup.com/nsn/5315-00-167-8018>

First End Style:

Chamfered

Second End Style:

Radius

Shank Length:

Between 0.073 inches and 0.081 inches

Shoulder Diameter:

Between 0.0936 inches and 0.0940 inches

Shank Diameter:

Between 0.049 inches and 0.051 inches

Overall Length:

Between 0.228 inches and 0.232 inches

Second End Corner Radius:

0.005 inches

First End Taper Length:

Between 0.012 inches and 0.015 inches

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

First End Taper Angle:

Between 30.0 degrees and 32.0 degrees

Surface Finish:

32.000 microinches outside diameter

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

171, 5.4.1 military standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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