

View Online at <https://aerobasegroup.com/nsn/5315-00-167-8597>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.090 inches and 0.110 inches

Shoulder Diameter:

Between 0.230 inches and 0.250 inches

Shank Diameter:

Between 0.120 inches and 0.130 inches

Overall Length:

Between 0.345 inches and 0.355 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

24.0 rockwell c and 32.0 rockwell c

Second Shank Diameter:

Between 0.1260 inches and 0.1265 inches

First End Location:

Chamfered end

First End Taper Angle:

Between 45.0 degrees and 47.0 degrees

Surface Finish:

63.0 microinches long shank

Second Shank Length:

Between 0.170 inches and 0.205 inches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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