

View Online at <https://aerobasegroup.com/nsn/5315-00-168-6205>

**First End Style:**

Slotted

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Shank Length:**

Between 0.459 inches and 0.509 inches

**Shoulder Diameter:**

Between 0.494 inches and 0.498 inches

**Shank Diameter:**

Between 0.478 inches and 0.492 inches

**Overall Length:**

Between 3.900 inches and 3.920 inches

**Internal Drive Style:**

Slot

**First End Slot Width:**

Between 0.100 inches and 0.140 inches

**First End Slot Depth:**

Between 0.070 inches and 0.110 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

40.0 rockwell c and 45.0 rockwell c

**Thread Size:**

0.375 inches

**First End Location:**

Threaded end

**Surface Finish:**

250.0 microinches shoulder end

**Special Features:**

Secondary step on shank end 0.488 in. Min 0.492 in. Maximum diameter 0.245 in. Min 0.255 in. Maximum width thread relief to root dia

**Material:**

Steel comp 4340 or steel comp 4140

**Material Specification:**

Qq-s-624 federal specification all material responses

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Surface Treatment Specification:**

Mil-std-171 finish no. 5.3.1.3 military standard 1st treatment response or mil-std-171 finish no. 5.3.2.3. Military standard 2nd treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-std-171 spec.