

View Online at <https://aerobasegroup.com/nsn/5315-00-168-7338>

First End Style:

Chamfered

Shank Length:

Between 0.115 inches and 0.120 inches

Shoulder Diameter:

Between 0.235 inches and 0.240 inches

Shank Diameter:

Between 0.1835 inches and 0.1840 inches

Overall Length:

Between 0.260 inches and 0.280 inches

First End Taper Length:

Between 0.010 inches and 0.015 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 34.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Criticality Code Justification:

Aaze

Surface Finish:

32.0 microinches both ends

Second Shank Length:

Between 0.115 inches and 0.120 inches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Test Data Document:

81343-ams2640 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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