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**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.240 inches

**Shank Length:**

Between 0.705 inches and 0.725 inches

**Shoulder Diameter:**

0.250 inches

**Shank Diameter:**

Between 0.120 inches and 0.130 inches

**Overall Length:**

Between 1.260 inches and 1.290 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.045 inches and 0.055 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.095 inches and 0.115 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Thready Qty Per Inch (tpi):**

32

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.138 inches

**Second Shank Diameter:**

Between 0.132 inches and 0.138 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

Between 0.400 inches and 0.410 inches

**Material:**

Stainless steel

**Material Specification:**

Fed standard n0. 66 300 series federal standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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