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**First End Style:**

Chamfered

**Second End Style:**

Square

**Shoulder Width Across Flats:**

0.329 inches

**Overall Length:**

Between 0.800 inches and 0.820 inches

**First Step Diameter:**

Between 0.380 inches and 0.400 inches

**First Step Length:**

Between 0.050 inches and 0.070 inches

**Second Step Diameter:**

Between 0.328 inches and 0.329 inches

**Second Step Length:**

Between 0.505 inches and 0.530 inches

**Third Step Diameter:**

Between 0.308 inches and 0.311 inches

**Third Step Length:**

Between 0.105 inches and 0.145 inches

**First End Taper Length:**

Between 0.030 inches and 0.050 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Special Features:**

Square end has 0.219 in. Diameter hole 0.210 in. Dp; chamfered end diameter is 0.192 in. Min, 0.193 in. Max

**Material:**

Nickel alloy

**Material Specification:**

Ams5663 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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