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**First End Style:**

Chamfered

**Shank Length:**

Between 0.290 inches and 0.330 inches

**Shoulder Diameter:**

Between 0.280 inches and 0.320 inches

**Shank Diameter:**

Between 0.248 inches and 0.250 inches

**Overall Length:**

Between 1.020 inches and 1.040 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.063 inches and 0.065 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.093 inches and 0.113 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**Second Shank Diameter:**

Between 0.2500 inches and 0.2505 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

Between 0.470 inches and 0.480 inches

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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