

View Online at <https://aerobasegroup.com/nsn/5315-00-171-4419>

First End Style:

Chamfered

Shank Length:

Between 0.290 inches and 0.330 inches

Shoulder Diameter:

Between 0.280 inches and 0.320 inches

Shank Diameter:

Between 0.248 inches and 0.250 inches

Overall Length:

Between 1.020 inches and 1.040 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.063 inches and 0.065 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.093 inches and 0.113 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

Second Shank Diameter:

Between 0.2500 inches and 0.2505 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

Between 0.470 inches and 0.480 inches

Material:

Steel comp 4140

Material Specification:

Qq-s-624 federal specification single material response

Surface Treatment:

Phosphate manganese or phosphate zinc

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0