

View Online at <https://aerobasegroup.com/nsn/5315-00-171-7867>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.275 inches and 0.312 inches

Shank Length:

Between 0.540 inches and 0.580 inches

Shoulder Diameter:

0.562 inches

Shank Diameter:

0.312 inches

Overall Length:

Between 1.540 inches and 1.580 inches

First End Taper Length:

0.050 inches

Thready Qty Per Inch (tpi):

24

Second End Relationship With First End:

Identical

Thread Size:

0.312 inches

Second Shank Diameter:

0.312 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

Between 0.540 inches and 0.580 inches

Special Features:

Short shank is threaded, wrenching flats on shoulder 180.0 degrees apart, 0.500 in. Across flats

Material:

Steel comp 4130

Material Specification:

Mil-s-6758, cond f4 military specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.