

View Online at <https://aerobasegroup.com/nsn/5315-00-177-0997>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.438 inches

Internal Drive Style:

Slot

Pinlength:

1.188 inches

Pindiameter:

0.1560 inches

First End Taper Length:

0.060 inches

Second End Taper Length:

0.180 inches

Thready Qty Per Inch (tpi):

32

Second End Relationship With First End:

Not identical

Thread Size:

0.625 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Pin Grip Length:

0.750 inches

Surface Finish:

32.0 microinches outside diameter

Second End Taper Angle:

15.0 degrees

Special Features:

Slot to be 0.039 in. Min 0.048 in. Maximum w by 0.024 in. Min 0.038 in. Maximum deep chamfer end

Material:

Steel comp 4140

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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