

View Online at <https://aerobasegroup.com/nsn/5315-00-177-0997>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.438 inches

**Internal Drive Style:**

Slot

**Pinlength:**

1.188 inches

**Pindiameter:**

0.1560 inches

**First End Taper Length:**

0.060 inches

**Second End Taper Length:**

0.180 inches

**Thready Qty Per Inch (tpi):**

32

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.625 inches

**First End Location:**

Shank end

**First End Taper Angle:**

45.0 degrees

**Pin Grip Length:**

0.750 inches

**Surface Finish:**

32.0 microinches outside diameter

**Second End Taper Angle:**

15.0 degrees

**Special Features:**

Slot to be 0.039 in. Min 0.048 in. Maximum w by 0.024 in. Min 0.038 in. Maximum deep chamfer end

**Material:**

Steel comp 4140

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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