NSN 5315-00-177-1216

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-177-1216 First End Style: Chamfered Second End Style: Oval **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: Between 0.167 inches and 0.172 inches **Shank Length:** Between 0.187 inches and 0.192 inches **Shoulder Diameter:** Between 0.120 inches and 0.125 inches **Shank Diameter:** 0.086 inches **Overall Length:** Between 0.427 inches and 0.447 inches **Internal Drive Style:** Slot First End Taper Length: 0.015 inches **Second End Relationship With First End:** Not identical **Thread Size:** 0.086 inches First End Location: Shank end First End Taper Angle: 45.0 degrees **Surface Finish:** 63.0 microinches shoulder end **Second End Outer Radius:** 0.125 inches Material: Steel comp 303 **Material Specification:** Qq-s-764, cond a federal specification single material response **Surface Treatment: Passivate**

Surface Treatment Specification:

Mil-f-14072, e300 military specification single treatment response

NSN 5315-00-177-1216

Headless Shoulder Pin - Page 2 of 2



Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0

Mil-std (military Standard):

Style Designator:

Mil-f-14072 spec.