

View Online at <https://aerobasegroup.com/nsn/5315-00-177-1343>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

3.520 inches

**Pinlength:**

7.180 inches

**Pindiameter:**

Between 1.2495 inches and 1.2500 inches

**First End Taper Length:**

0.060 inches

**Second End Taper Length:**

0.180 inches

**Thready Qty Per Inch (tpi):**

8

**Second End Relationship With First End:**

Not identical

**Thread Size:**

1.250 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Pin Grip Length:**

3.680 inches

**Surface Finish:**

32.0 microinches outside diameter

**Second End Taper Angle:**

15.0 degrees

**Special Features:**

0.82 in. Across flats 0.76 in. Deep thd end

**Material:**

Steel comp 4140

**Thread Series Designator:**

Un

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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