

View Online at <https://aerobasegroup.com/nsn/5315-00-177-7980>

**First End Style:**

Chamfered

**Shank Length:**

0.410 inches

**Shoulder Diameter:**

0.840 inches

**Shoulder Width Across Flats:**

0.620 inches

**Shank Diameter:**

Between 0.433 inches and 0.437 inches

**Overall Length:**

1.620 inches

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

0.391 inches

**First End Taper Length:**

0.030 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

89.3 rockwell superficial 15-n and 91.4 rockwell superficial 15-n

**Second Shank Diameter:**

0.437 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Second Shank Length:**

0.410 inches

**Material:**

Steel comp 1030 or steel comp 1042

**Material Specification:**

Qq-s-631 federal specification 1st material response and qq-s-634 federal specification 2nd material response

**Surface Treatment:**

Zinc

**Surface Treatment Specification:**

Qq-s-325, type 2, cl 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0