

View Online at <https://aerobasegroup.com/nsn/5315-00-177-7980>

First End Style:

Chamfered

Shank Length:

0.410 inches

Shoulder Diameter:

0.840 inches

Shoulder Width Across Flats:

0.620 inches

Shank Diameter:

Between 0.433 inches and 0.437 inches

Overall Length:

1.620 inches

Hole Arrangement Style:

Drilled through center

First Hole Diameter:

0.391 inches

First End Taper Length:

0.030 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

89.3 rockwell superficial 15-n and 91.4 rockwell superficial 15-n

Second Shank Diameter:

0.437 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Second Shank Length:

0.410 inches

Material:

Steel comp 1030 or steel comp 1042

Material Specification:

Qq-s-631 federal specification 1st material response and qq-s-634 federal specification 2nd material response

Surface Treatment:

Zinc

Surface Treatment Specification:

Qq-s-325, type 2, cl 2 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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