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**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.275 inches

**First Step Diameter:**

Between 0.557 inches and 0.559 inches

**First Step Length:**

1.996 inches

**Second Step Diameter:**

Between 0.369 inches and 0.371 inches

**Second Step Length:**

0.549 inches

**Third Step Diameter:**

0.312 inches

**Third Step Length:**

0.355 inches

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.186 inches and 0.192 inches

**Second Hole Diameter:**

Between 0.075 inches and 0.078 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.700 inches

**Center To Center Distance Between Holes:**

2.100 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.312 inches

**Shear Strength:**

220000 single pounds per square inch

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Material:**

Steel

**Material Specification:**

Nai-1274 fscm 76823 mfr ref single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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