

View Online at <https://aerobasegroup.com/nsn/5315-00-186-1472>

First End Style:

Chamfered

Second End Style:

Round

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.450 inches and 0.550 inches

Shank Length:

Between 0.540 inches and 0.600 inches

Shoulder Diameter:

0.250 inches

Shank Diameter:

0.190 inches

Overall Length:

Between 2.190 inches and 2.250 inches

First End Taper Length:

Between 0.065 inches and 0.097 inches

Second End Taper Length:

Between 0.230 inches and 0.270 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Threaded end

First End Taper Angle:

Between 25.0 degrees and 50.0 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

Between 28.0 degrees and 32.0 degrees

Second End Outer Radius:

Between 0.040 inches and 0.080 inches

Special Features:

Pointed end has a 0.040 in. Min 0.080 in. Maximum spherical radius

Material:

Steel comp 416

Surface Treatment:

Passivate

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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