

View Online at <https://aerobasegroup.com/nsn/5315-00-186-1472>

**First End Style:**

Chamfered

**Second End Style:**

Round

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.450 inches and 0.550 inches

**Shank Length:**

Between 0.540 inches and 0.600 inches

**Shoulder Diameter:**

0.250 inches

**Shank Diameter:**

0.190 inches

**Overall Length:**

Between 2.190 inches and 2.250 inches

**First End Taper Length:**

Between 0.065 inches and 0.097 inches

**Second End Taper Length:**

Between 0.230 inches and 0.270 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

Between 25.0 degrees and 50.0 degrees

**Surface Finish:**

125.000 microinches

**Second End Taper Angle:**

Between 28.0 degrees and 32.0 degrees

**Second End Outer Radius:**

Between 0.040 inches and 0.080 inches

**Special Features:**

Pointed end has a 0.040 in. Min 0.080 in. Maximum spherical radius

**Material:**

Steel comp 416

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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