# NSN 5315-00-186-8811

Headless Shoulder Pin - Page 1 of 2



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First End Style:

Chamfered

Second End Style:

Radius

# Thread Class:

3a

#### Thread Direction:

**Right-hand** 

Thread Length:

0.530 inches

Shank Length:

0.679 inches

Shoulder Diameter:

Between 0.874 inches and 0.875 inches

#### Shank Diameter:

Between 0.4919 inches and 0.5000 inches

Overall Length:

4.161 inches

#### Second End Corner Radius:

0.156 inches

# First End Taper Length:

0.031 inches

# Second End Relationship With First End:

Not identical

# Thread Size:

0.500 inches

#### First End Location:

Threaded end

#### First End Taper Angle:

45.0 degrees

#### Surface Finish:

4.0 microinches shoulder end

#### Surface Treatment:

Cadmium and chromium

#### Style Designator:

Shoulder

# **Thread Series Designator:**

Unf

# Shelf Life:

N/a

#### Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

