

View Online at <https://aerobasegroup.com/nsn/5315-00-187-9670>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.540 inches and 0.580 inches

**Hole Arrangement Style:**

Drilled shank threaded pin

**First Hole Diameter:**

Between 0.190 inches and 0.192 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.215 inches and 0.245 inches

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**Thread Size:**

0.312 inches

**Surface Finish:**

125.000 microinches

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Mil-p-16232 type m class 1 military specification single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.