NSN 5315-00-196-4297

Headless Shoulder Pin - Page 1 of 1



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Firs	t End Style:
Cha	mfered
Sha	nk Length:
Betv	veen 0.115 inches and 0.145 inches
Sho	ulder Diameter:
Betv	veen 0.125 inches and 0.135 inches
Sha	nk Diameter:
Betv	veen 0.0935 inches and 0.0940 inches
Ove	rall Length:
Betv	veen 0.180 inches and 0.200 inches
Firs	t End Taper Length:
Betv	veen 0.010 inches and 0.030 inches
Sec	ond End Relationship With First End:
Iden	tical
Hard	dness Rating:
35.0	rockwell c and 40.0 rockwell c
Firs	t End Location:
Both	n ends
Firs	t End Taper Angle:
Betv	veen 43.0 degrees and 47.0 degrees
Surf	face Finish:
32.0	000 microinches
Mate	erial:
Stee	el comp 410
Mate	erial Specification:
Ams	5613 assn standard single material response
Styl	e Designator:
Sho	ulder
She	If Life:
N/a	
Unit	of Measure:
Dem	nilitarization:
No	
Fiig	:
A21	2a0