NSN 5315-00-198-8100

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.422 inches and	0.453 inches
Taper Length:	
Between 1.984 inches and	2.016 inches
Taper Minor Diameter:	
Between 0.203 inches and	0.207 inches
Hole Arrangement Style	
One end drilled	
First Hole Diameter:	
Between 0.070 inches and	0.080 inches
Distance From Centerlin	e Of Hole To End Of Pin:
Between 0.109 inches and	0.141 inches
Grip Length:	
Between 1.859 inches and	1.891 inches
Thread Size:	
0.190 inches	
Taper:	
0.500 per foot in inches	
Material:	
Steel comp 2330 or steel	comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4130
Material Specification:	
Qq-s-689 federal specifica	tion 1st material response or mil-s-6049 military specification 2nd material response or mil-s-6050 military
specification 3rd material	esponse or mil-s-6098 military specification 4th material response or mil-s-6758 military specification 5th material
response	
Surface Treatment:	
Cadmium	
Surface Treatment Spec	fication:
Qq-p-416, type 1, cl 3 fec	eral specification single treatment response
Style Designator:	
Threaded at small end	
Thread Series Designate	r:
Unf	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A212a0	

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Mil-std (military Standard):

Mil-s-6049 spec.

