

View Online at <https://aerobasegroup.com/nsn/5315-00-200-3151>

**First End Style:**

Chamfered

**Shank Length:**

Between 0.443 inches and 0.463 inches

**Shoulder Diameter:**

Between 0.330 inches and 0.350 inches

**Shank Diameter:**

Between 0.2810 inches and 0.2815 inches

**Overall Length:**

Between 1.490 inches and 1.510 inches

**First End Taper Length:**

Between 0.040 inches and 0.060 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 29.0 degrees and 31.0 degrees

**Surface Finish:**

32.0 microinches shoulder end

**Second Shank Length:**

Between 0.990 inches and 1.010 inches

**Material:**

Steel comp 1025

**Material Specification:**

Qq-s-630 federal specification single material response

**Surface Treatment:**

Oxide

**Surface Treatment Specification:**

Mil-c-13924, cl 1 military specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-c-13924 spec.