

View Online at <https://aerobasegroup.com/nsn/5315-00-209-7594>

First End Style:

Chamfered

Head Style:

Flat

Diameter:

Between 0.186 inches and 0.187 inches

Effective Length:

Between 0.222 inches and 0.232 inches

Undercut Diameter:

Between 0.030 inches and 0.034 inches

Under Head Length:

Between 0.744 inches and 0.754 inches

Undercut Width:

Between 0.147 inches and 0.149 inches

Second Undercut Width:

0.020 inches

Second Undercut Diameter:

Between 0.178 inches and 0.182 inches

First End Taper Length:

Between 0.010 inches and 0.020 inches

Features Provided:

Casehardened

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Pin Head Diameter:

Between 0.234 inches and 0.266 inches

Surface Finish:

63.0 microinches all other surfaces

Height:

Between 0.016 inches and 0.048 inches

Material:

Steel comp 1018

Material Specification:

Qq-w-633 federal specification single material response

Surface Treatment:

Cadmium or phosphate

Surface Treatment Specification:

Ams 2400 assn standard 1st treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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