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**First End Style:**

Oval

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.422 inches and 0.454 inches

**Taper Length:**

Between 2.484 inches and 2.516 inches

**Taper Minor Diameter:**

Between 0.253 inches and 0.257 inches

**Taper Major Diameter:**

0.350 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.070 inches and 0.080 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.109 inches and 0.141 inches

**Grip Length:**

Between 2.359 inches and 2.391 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Taper:**

0.500 per foot in inches

**First End Location:**

Oval end

**First End Outer Radius:**

0.500 inches

**Material:**

Steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740

**Material Specification:**

Fed standard 66 federal standard all material responses

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 3 federal specification single treatment response

**Style Designator:**

Threaded at small end

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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