

View Online at <https://aerobasegroup.com/nsn/5315-00-224-0067>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.635 inches

**Shank Length:**

0.650 inches

**Shoulder Diameter:**

Between 0.373 inches and 0.375 inches

**Shank Diameter:**

0.312 inches

**Overall Length:**

1.340 inches

**First End Taper Length:**

0.350 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**First End Location:**

Shank end

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

63.0 microinches

**Special Features:**

Etwo wrenching flats on shoulder 0.120 in w by 0.062 in. Deep starting 0.060 in. From shank and 0.015 in. W by 0.005 in. Deep thread relief and chamfer on shank end to be compatible with thread size

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-763 federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

171, 5.4.1 military standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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