

View Online at <https://aerobasegroup.com/nsn/5315-00-224-0067>

First End Style:

Chamfered

Second End Style:

Pointed

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.635 inches

Shank Length:

0.650 inches

Shoulder Diameter:

Between 0.373 inches and 0.375 inches

Shank Diameter:

0.312 inches

Overall Length:

1.340 inches

First End Taper Length:

0.350 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.312 inches

First End Location:

Shank end

First End Taper Angle:

30.0 degrees

Surface Finish:

63.0 microinches

Special Features:

Etwo wrenching flats on shoulder 0.120 in w by 0.062 in. Deep starting 0.060 in. From shank and 0.015 in. W by 0.005 in. Deep thread relief and chamfer on shank end to be compatible with thread size

Material:

Steel comp 303

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

171, 5.4.1 military standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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