

View Online at <https://aerobasegroup.com/nsn/5315-00-231-0291>

**First End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

1.250 inches

**Shank Length:**

2.750 inches

**Shoulder Diameter:**

0.500 inches

**Shank Diameter:**

0.310 inches

**Overall Length:**

3.500 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.312 inches

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.000 microinches

**Material:**

Steel comp 1137 or steel comp 1141

**Material Specification:**

Qq-s-637 federal specification all material responses

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 1 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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