

View Online at <https://aerobasegroup.com/nsn/5315-00-232-0771>

First End Style:

Chamfered

Second End Style:

Pointed

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.600 inches

Shank Length:

Between 0.880 inches and 1.140 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.2483 inches and 0.2488 inches

Overall Length:

2.400 inches

First End Taper Length:

0.030 inches

Second End Taper Length:

0.281 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

32.0 rockwell c and 36.0 rockwell c

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2483 inches and 0.2488 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches shank end

Second End Taper Angle:

30.0 degrees

Second Shank Length:

Between 0.880 inches and 1.140 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-f-14072, e300 military specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-f-14072 spec.