## NSN 5315-00-235-4878

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-235-4878

First End Style:
Chamfered
Shank Length:
2.031 inches
Shoulder Diameter:
0.750 inches
Shank Diameter:
Between 0.6220 inches and 0.6235 inches
Overall Length:
11.094 inches
Hole Arrangement Style:
Both end drilled
First Hole Diameter:
Between 0.187 inches and 0.192 inches
Second Hole Diameter:
Between 0.187 inches and 0.192 inches
Distance From Centerline Of Hole To End Of Pin:
1.594 inches
Center To Center Distance Between Holes:
Between 7.896 inches and 7.916 inches
First End Taper Length:
0.031 inches
Second End Relationship With First End:
Identical
First End Location:
Both ends
First End Taper Angle:
45.0 degrees
Surface Finish:
32.0 microinches shank end
Special Features:
Shoulder primed per tt-p-659 enamel white per tt-e-489; 29.0 degrees min 31.0 degrees maximum angle between centerlines of holes
Material:
Steel
Material Specification:
66, 1010 to 1025 federal standard single material response
Surface Treatment:
Phosphate manganese
Surface Treatment Specification:
Mil-p-16232, cl 2 military specification single treatment response
Style Designator:

Shoulder

## NSN 5315-00-235-4878

Headless Shoulder Pin - Page 2 of 2



N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0

Shelf Life:

Mil-std (military Standard):

Mil-p-16232 spec.